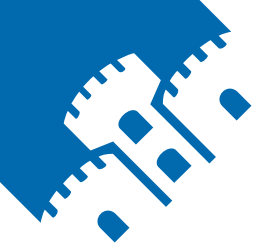


TECHNICAL DATA SHEET

Version 1.1 / 01.12.2019

Fast Dry Matt – Black

Product Description	Fast Dry Matt Black is an alkyd based finish coat paint. It is a tough matt finish and also resistant to oil.												
Intended Use	Fast Dry Matt Black is generally used as a finish over Hi-Build Zinc Phosphate Primer or Micaceous Iron Oxide on steel, construction plant and machinery etc. It can also be used on suitably prepared and primed wood.												
Technical Data	<table><tr><td>Colour:</td><td>Black</td></tr><tr><td>Finish:</td><td>Matt Finish</td></tr><tr><td>Specific Gravity:</td><td>1.25</td></tr><tr><td>Volume Solids:</td><td>30%</td></tr><tr><td>Film Thickness:</td><td>20 microns dft</td></tr><tr><td>Practical Coverage:</td><td>9 sqm/litre on smooth surfaces</td></tr></table>	Colour:	Black	Finish:	Matt Finish	Specific Gravity:	1.25	Volume Solids:	30%	Film Thickness:	20 microns dft	Practical Coverage:	9 sqm/litre on smooth surfaces
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Surface Preparation	All surfaces must be clean, dry and free from all defective or poorly adhering material, dirt, grease and wax and be thoroughly rubbed down using suitable abrasive paper and dusted off. Remove all scale and rust by scraping with wire brushing or other conventional means.												
Application Details	<p>Application: Apply 1-2 coats or as specified</p> <p>Application Method: Brush or spray</p> <p>Thinner: Premium Thinners (Xylene)</p>												
Drying Time	<table><tr><td>Substrate Temperature:</td><td>10°C</td></tr><tr><td>Touch Dry:</td><td>30 Minutes</td></tr><tr><td>Hard Dry:</td><td>3 Hours</td></tr><tr><td>Minimum Overcoat:</td><td>2-3 Hours</td></tr><tr><td>Maximum Overcoat:</td><td>Unlimited</td></tr></table>	Substrate Temperature:	10°C	Touch Dry:	30 Minutes	Hard Dry:	3 Hours	Minimum Overcoat:	2-3 Hours	Maximum Overcoat:	Unlimited		
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Touch Dry:	30 Minutes												
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Minimum Overcoat:	2-3 Hours												
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Storage & Handling	<p>Storage: Always store and transport in a secure upright position. Store the closed container in a cool dry place.</p> <p>Keep away from extremes of temperature.</p> <p>Pack Size: 1 Litre, 2.5 Litre, 5 Litre, 20 Litre.</p>												



TECHNICAL DATA SHEET

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Fast Dry Matt – Black

Health & Safety

Paint product - flammable
Keep away from sources of ignition.
Do not take internally.
Keep out of the reach of children.
In case of contact with eyes rinse immediately with plenty of water.
In case of insufficient ventilation wear suitable respiratory equipment.
Remove splashes from skin using soap and water or a recognised skin cleaner.
Dispose of container and contents in accordance with local/national regulations.
Do not empty product into drains or watercourses.
See MSDS for more information.

Quality Assurance

Castle Paints products are manufactured using only the highest quality raw materials. We guarantee the quality of our products. This guarantee does not include labour or cost of labour for the application of any paint.

The user will be deemed to have satisfied him/herself independently as to the suitability of our products for his/her own particular purpose. In no event shall Castle Paints be liable for consequential or incidental damages.



The information contained herein is to the best of our knowledge true and accurate and is given in good faith but without warranty. The user will be deemed to have satisfied him/herself independently as to the suitability of our products for his/her own particular purpose. In no event shall Castle Paints be liable for consequential or incidental damages.